



# TUFF-DOR 2.1

## CERTIFIED STEEL SECURITY DOORS



LPS1175 SR2  
CERTIFIED



AVAILABLE FIRE  
RATED



UP TO 10 YEARS  
WARRANTY



PROTECTING  
PEOPLE & PROPERTY



# ROBUST

# ROBUST BY NAME.

# ROBUST BY NATURE.

Robust UK are the leading manufacturer of steel door solutions, offering a wide range of products for use in the Industrial and Commercial sectors.

Whether it's a new build or refurbishment project, our doors provide a "Robust" solution for projects within the Transport, Education, Health, Housing, Industrial, Warehousing and Utilities markets.

With fire, security, glazed and vented doors available, all made-to-order to a variety of specifications and certifications, you can be sure of a premium, high quality solution whatever your requirements.



# TUFF-DOR 2.1

## A SECURITY DOOR MADE TO LAST

### WHAT IS TUFF-DOR 2.1?

**TUFF-DOR 2.1** is LPS 1175 (SR2 Issue 8) certified and Secured by Design accredited, offering enhanced security against potential intruders.

Constructed from Magnelis® steel for superior corrosion resistance, **TUFF-DOR 2.1** features additional internal reinforcement in strategic locations to enhance attack resistance and door strength, whilst remaining light enough not to require mechanical handling on site.

Not just intruder resistant, **TUFF-DOR 2.1** is also available fire resistant up to 60 minutes to certain specifications. The range is tested with a wide selection of hardware to offer personnel and fire escape functionality to BS EN 1125 or BS EN 179 - truly protecting people & property!

Available in single and double doorsets, we can also manufacture **TUFF-DOR 2.1** from stainless steel for applications that demand it - please speak to our estimators for further information.

### APPLICATIONS

**TUFF-DOR 2.1** has been specifically designed for use in a wide range of domestic or light commercial premises that require protection beyond that of a standard steel door.

Examples include warehousing; retail back-of-house; schools; universities; leisure centres; and public buildings and offices.

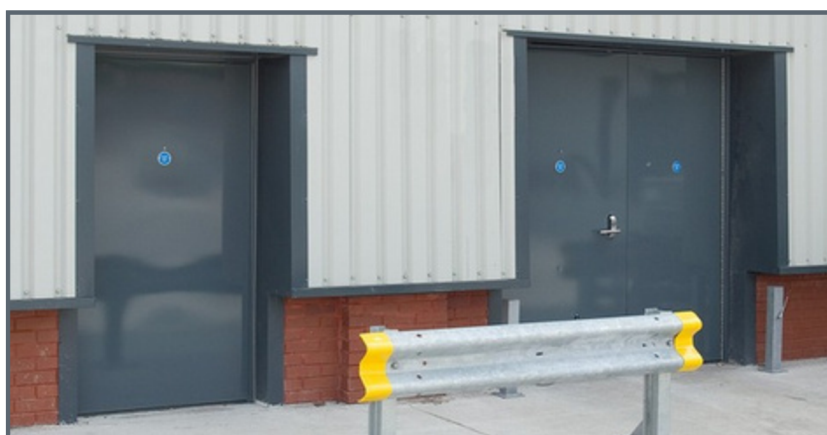


Assessed to ISO 9001:2015  
Cert/LPCB ref 1070

Secured by Design



Official Police Security Initiative



#### CERTIFIED SECURITY DOORS

LPS 1175 (SR2 Issue 8) certified and Secured by Design accredited, **TUFF-DOR 2.1** provides demonstrable enhanced security.



#### 10 YEAR WARRANTY

**TUFF-DOR 2.1** is available with up to 10 years anti-corrosion warranty when manufactured using Magnelis® steel.\*

\* Warranty duration differs if door is located in a C4 or C5 environment.



#### AVAILABLE FIRE RATED

Single doorsets within a set specification can be fire rated for 60 minutes on request.

#### FD60 SPECIFICATION

Doorset:	Single.
Leaf:	Plain - no vision panels or louvres.
Hardware:	Mico modular MD4 lock.
Max frame size:	1180mm (w) x 2300mm (h).
Side/over panels:	None.

# SPECIFICATION

## WHY CHOOSE TUFF-DOR 2.1?

Security rated, fire rated, and corrosion resistant, **TUFF-DOR 2.1** combines versatility, performance and style.

Every door is custom-built to your specification, and is available with a broad range of compatible hardware, plus vision panels if not fire rated.

Not sure what you need? Our estimators will be happy to help build your specification, whether it's for a single door or larger project.



### OVERVIEW



<b>Material</b>	Leaf: 1.5mm Magnelis® Frame: 1.5mm Magnelis® Stainless steel option also available.
<b>Thickness</b>	55mm
<b>Vision Panels</b>	Yes., if not fire rated.
<b>Louvres</b>	Not available.
<b>Side Panels</b>	Not available.
<b>Over Panels</b>	Not available.
<b>Hardware</b>	Selected manual and electronic locks and panic hardware. Range of door closers & limit stays available.
<b>Frames</b>	C frame (95-300mm wide).
<b>Warranty</b>	10 years in C3 / non-corrosive environments. 5 years and 3 years respectively in C4 & C5 areas.

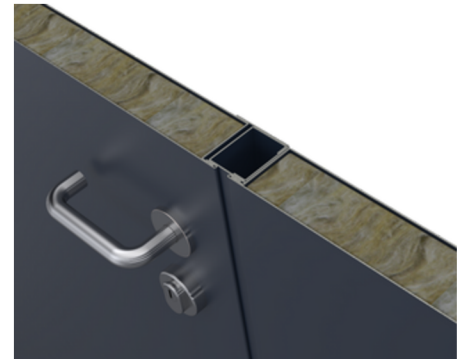


# SPECIFICATION

## TUFF-DOR 2.1

**TUFF-DOR 2.1** is manufactured with a mineralwool infill to the leaf, with integral internal reinforcement based on the locking requirement.

Please note that your choice of hardware will determine the maximum sizes and placement of vision panels in your (non fire rated) **TUFF-DOR 2.1**.



LEAF	NON-FR	FD60
Infill	Mineralwool with integral internal reinforcement	Mineralwool with integral internal reinforcement
Vision Panels	Yes - single or multiple Max dims affected by hardware choice	Not available
Louvres	Not available	Not available

STRUCTURE	NON-FR	FD60
Min. Dimensions *	Single: 520mm (w) x 510mm (h) Double: 940mm (w) x 510mm (h)	Single: 520mm (w) x 510mm (h) Double: not available
Max. Dimensions *	Single: 1375mm (w) x 2750mm (h) Double: 2520mm (w) x 2750mm (h)	Single: 1195mm (w) x 2305mm (h) Double: not available
Frame Infill	Mineralwool	Mineralwool
Side Panels	Not available	Not available
Over Panels	Not available	Not available

CERTIFICATION	NON-FR	FD60
Security	LPS 1175 SR2 Issue 8	LPS 1175 SR2 Issue 8
Fire Rating	None	60 minutes (to BS EN 1364-1)
Thermal U Value †	2.86W/(m²K)	2.86W/(m²K)

The above is a broad outline of the scope of **TUFF-DOR 2.1**, and is applicable to both single and double doorsets unless stated otherwise.

Please contact our estimators with your requirements for a detailed specification.

\* Dimensions refer to structural opening.

† In-house calculation.

## WARRANTY

**TUFF-DOR 2.1** is manufactured from Magnelis® as standard to provide industry-leading corrosion resistance. Therefore, it is warranted against corrosion dependent on the environment (as defined under BS EN 12944) as follows:



**YEARS**

### C3 LOCATIONS

All areas not classified as C4 or C5.



**YEARS**

### C4 LOCATIONS

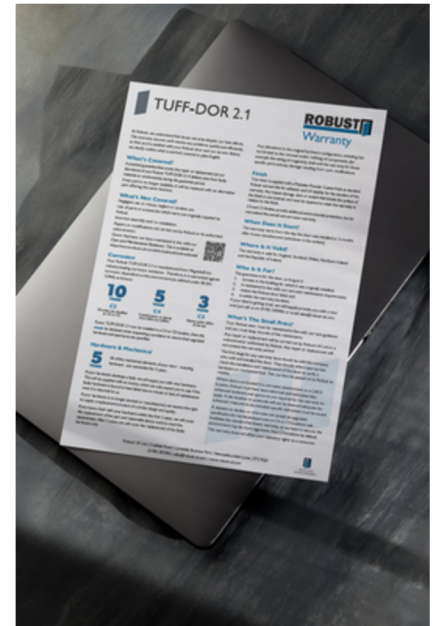
Coastal towns or islands 300m to 2000m from the sea.



**YEARS**

### C5 LOCATIONS

Marine environments within 300m of the sea.



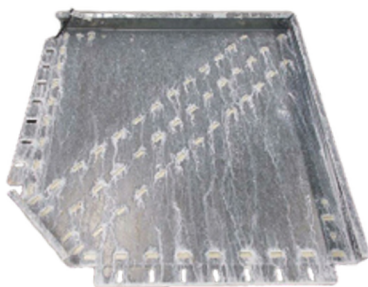
If your **TUFF-DOR 2.1** is to be installed in a C4 or C5 location, then this **must** be declared when requesting a quotation to ensure that upgraded hardware and apertures are specified.

Please note that C4 and C5 PPC finishes provide additional environmental protection, but do not extend the overall anti-corrosion warranty.

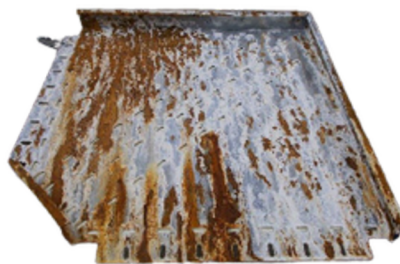
All mechanical elements of your door – including hardware - are warranted for 5 years.

**TUFF-DOR 2.1** can also be manufactured from stainless steel, which may impact your corrosion warranty duration. For further details, please contact our estimators or see our full warranty document which is available on request.

## ABOUT MAGNELIS®



Magnelis®



Galvanised Steel

Pictured here are the results from our 1000 hour salt spray test, comparing Magnelis® alongside galvanised steel.

The results are clear; Magnelis® resists corrosion for much longer than standard galvanised products, which is reflected in our unrivalled 10 year anti-corrosion warranty.

So, how does it work? Magnelis® is a metallic coating with a unique composition of aluminium and magnesium. It forms a very dense, stable, and durable layer of protection, which prevents the underlying steel from coming into contact with the ambient environment. It therefore gives all shaped steel the same level of protection as flat surfaces.

Magnelis® is used as the base material for a number of our other doors, including **OUTA-DOR**, **INNA-DOR**, and **SECUR-DOR 2.1** - please ask our estimators if you'd like more information about any of these products.

# UK & IRELAND SALES AREAS



# THE **TRADE ONLY** COMPANY YOU CAN TRUST



## 10 YEAR WARRANTY

Up to 10 years anti-corrosion warranty on doors manufactured using Magnelis® steel.\*

\* Warranty duration differs for alternative materials.



## MADE-TO-MEASURE

All steel doors are made to order at our UK factory, available in a broad range of heights and widths, and delivered fully assembled.



## THIRD PARTY CERTIFICATION

All our products are third-party tested to give you peace-of-mind that they perform how we say they do.



## HARDWARE FITTED

Hardware is already fitted to the door in the factory, saving time and effort on-site.



## HIGH QUALITY LOCKS AS STANDARD

Locks are always fitted into a purpose made internal reinforcement box, not hung from the fore end plate loose in the leaf.



## FULL FITTING KITS SUPPLIED WITH EVERY DOOR

Kit includes a 12mm allen key to make frame adjustment easy, and a selection of drill bits for fitting into concrete or steel.



## QUICK, HASSLE-FREE FITTING

Fitting a Robust door is quick and easy thanks to adjustable fixing feet and variable sub-frames, always supplied as standard.



## SOME LITTLE EXTRAS

We supply a pot of touch-up paint with every door, along with a tube of clear mastic for use during installation to prevent water ingress under the threshold.



## DELIVERY TO SITES ACROSS THE UK

We can deliver your doors to any site across the UK.



## INSTALLATION TRAINING & SUPPORT

We can provide installation training to your fitters and assist on-site if required.

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PROTECTING  
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